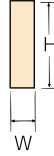


## 鋼製標準ストレートエッジ OS-136

- A級品 ●焼入品



A級精度  $(2 + \frac{L}{100}) \mu\text{m}$   
Class A accuracy

参考 Reference  
AA級 Class AA  $(1 + \frac{L}{200}) \mu\text{m}$

L=呼寸法  
Nominal size

★焼入なし：Hv170(Hs25)~Hv245(Hs35)  
Without heat treatment

★焼入硬度：Hv490(Hs65)~Hv620(Hs75)  
Hardened

## STANDARD STEEL STRAIGHT EDGE OS-136

- Class A ●Hardened

- 工作品の平坦度、真直度の精密検査及び精密罫書用に使用します。
- 材質は炭素工具鋼(S50C)で熱処理品。

- This item is to be used to measure flatness and squareness of workpiece. Also to be used for precise marking.
- Material is carbon tool steel (S50C).

### ●OS-136 寸法表 Dimensions OS-136

| No. | 呼寸法<br>Nominal size<br>(mm) | 寸法 Size (mm)   |               |                   | 製品質量<br>Weight<br>(mm) |
|-----|-----------------------------|----------------|---------------|-------------------|------------------------|
|     |                             | 長(L)<br>Length | 巾(W)<br>Width | 厚(H)<br>Thickness |                        |
| 1   | 300                         | 300            | × 50          | × 10              | 1.2                    |
| 2   | 500                         | 500            | × 50          | × 10              | 2                      |
| 3   | 750                         | 750            | × 50          | × 10              | 3                      |
| 4   | 1000                        | 1000           | × 60          | × 12              | 5.7                    |
| 5   | 1500                        | 1500           | × 70          | × 14              | 12                     |
| 6   | 2000                        | 2000           | × 80          | × 16              | 20                     |
| 7   | 2500                        | 2500           | × 100         | × 18              | 36                     |
| 8   | 3000                        | 3000           | × 120         | × 18              | 51                     |
| 9   | 4000                        | 4000           | × 140         | × 25              | 110                    |
| 10  | 5000                        | 5000           | × 150         | × 30              | 180                    |

## 鋳鉄製櫛型ストレートエッジ OS-137

- B級品 ●A級品 ●AA級品



B級 Class B  $(4 + \frac{L}{50}) \mu\text{m}$

A級 Class A  $(2 + \frac{L}{250}) \mu\text{m}$

AA級 Class AA  $(1 + \frac{L}{500}) \mu\text{m}$

L=呼寸法  
L=Nominal size

## CAST IRON STRAIGHT EDGE OS-137

- Class B ●Class A ●Class AA

- 旋盤の床平削盤の溝等の平坦検査や、摺合せ作業等に使用されます。
- 上質の鋳鉄製 (FC250) で、シーズニングしてあります。

- This item is to be used to measure flatness of groove of floor lathe and scraper works.
- Material is high quality cast iron (FC250) after seasoning.

### ●OS-137 寸法表 Dimensions OS-137

| No. | 呼寸法<br>Nominal size<br>(mm) | 寸法 Size (mm)   |               |                | 素材質量<br>Material weight<br>(kg) |
|-----|-----------------------------|----------------|---------------|----------------|---------------------------------|
|     |                             | 長(L)<br>Length | 巾(W)<br>Width | 高(H)<br>Height |                                 |
| 1   | 500                         | 500            | × 55          | × 92           | 8                               |
| 2   | 750                         | 750            | × 60          | × 138          | 13                              |
| 3   | 1000                        | 1000           | × 65          | × 183          | 20                              |
| 4   | 1250                        | 1250           | × 70          | × 230          | 30                              |
| 5   | 1500                        | 1500           | × 75          | × 275          | 45                              |
| 6   | 2000                        | 2000           | × 85          | × 365          | 65                              |
| 7   | 2500                        | 2500           | × 95          | × 460          | 85                              |
| 8   | 3000                        | 3000           | × 100         | × 550          | 150                             |